

Date: Monday, 02/03/2009 11:26:20 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACEPOD FLOOR FOAM
Job Number : 46206	
Estimate Number : 13601	
P.O. Number :	Part Number : D37983
This Issue : 02/03/2009 S.O. No. :	Drawing Number : D3798 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 45726	Material :
Written By :	Due Date : 23/03/2009 Qty: 4 Um: Each
Checked & Approved By : <u>JUL 09.03.02</u>	
Comment : Est Rev:A 08-09-18 new issue DD verified by:EC	

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

M4111NS125

4111 Black Neoprene .125 - 451750006



Comment: Qty.: 7.3836 sf(s)/Unit Total : 29.5344 sf(s)

4111 Black Neoprene/EPDM/SBR Blend Sheet

ml 09 03 06 (4)

ml 09 03 06 (4)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3798

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

ml 09 03 06 (4)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 09 03 06 (4)

(4)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

502/03/06 (44)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: ST-241B

JL 09/03/06 (x4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 02/03/2009 11:26:20 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD FLOOR FOAM

Job Number: 46206

Part Number: D37983

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-03-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	46206
Description: SPACEPOD FLOOR FOAM	Part Number:	D3798-3
Inspection Dwg: D3798 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X

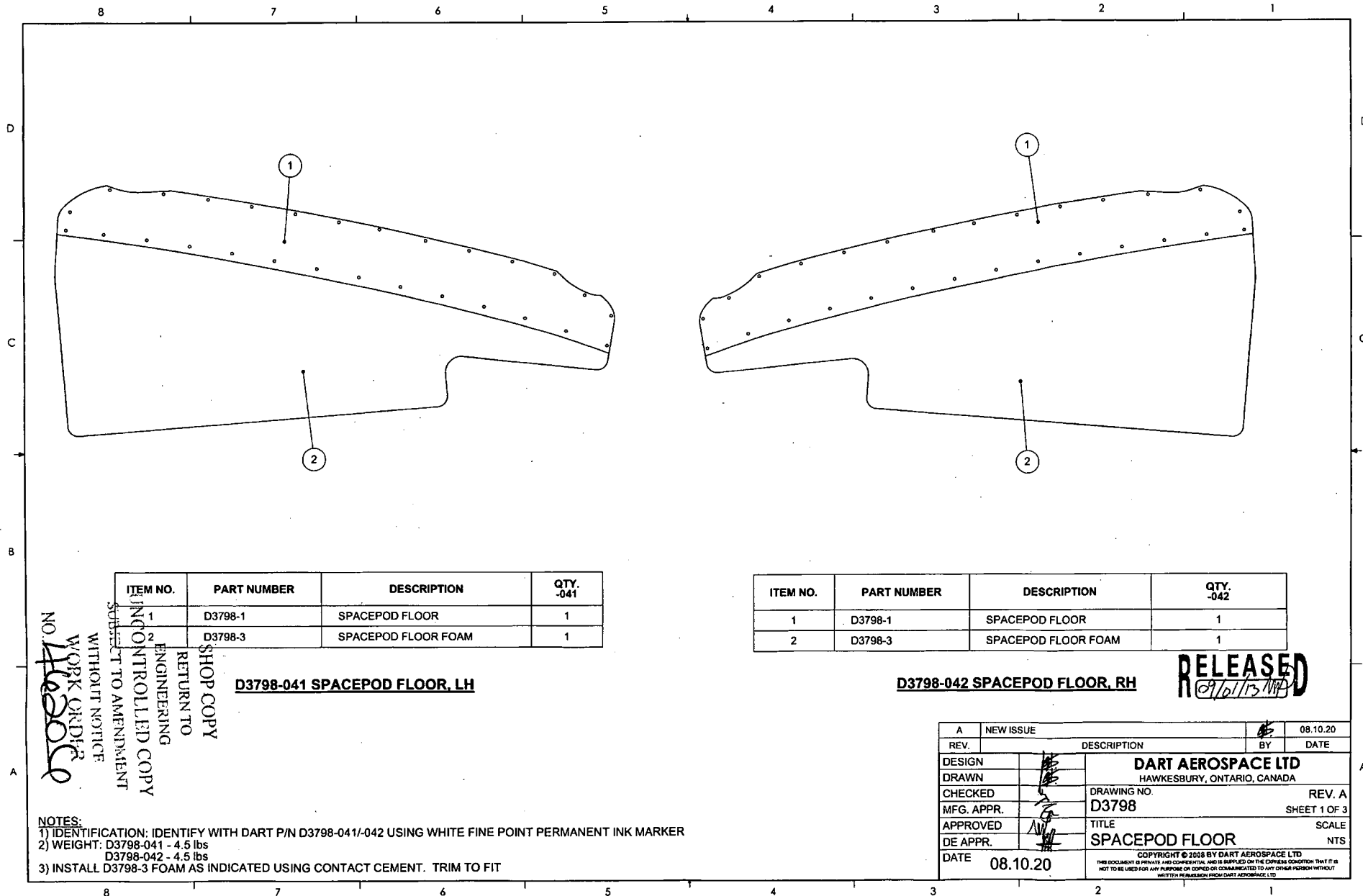
First Article

Prototype

[illegible]

Measured by:	M.M	Audited by:	S	Prototype Approval:	a
Date:	09/03/06	Date:	01/03/06	Date:	a

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -041
1	D3798-1	SPACEPOD FLOOR	1
2	D3798-3	SPACEPOD FLOOR FOAM	1

D3798-041 SPACEPOD FLOOR, LH

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -042
1	D3798-1	SPACEPOD FLOOR	1
2	D3798-3	SPACEPOD FLOOR FOAM	1

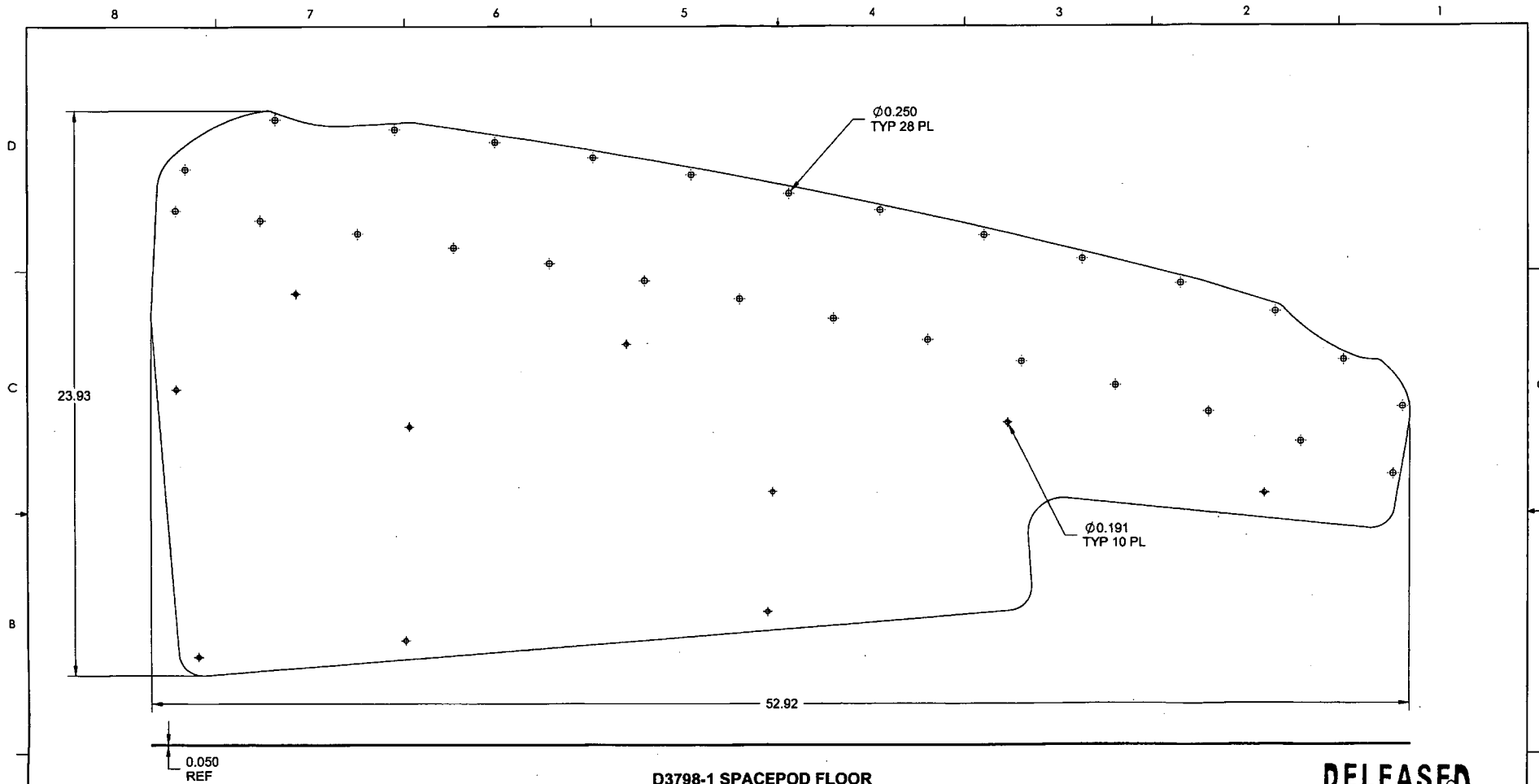
D3798-042 SPACEPOD FLOOR, RH

RELEASED
09/01/15 MP

NO. 14200
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
ENGINEERING
RETURN TO
SHOP COPY
UNCONTROLLED COPY

- NOTES:
1) IDENTIFICATION: IDENTIFY WITH DART P/N D3798-041/-042 USING WHITE FINE POINT PERMANENT INK MARKER
2) WEIGHT: D3798-041 - 4.5 lbs
D3798-042 - 4.5 lbs
3) INSTALL D3798-3 FOAM AS INDICATED USING CONTACT CEMENT. TRIM TO FIT

A	NEW ISSUE	BY	08.10.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.10.20		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A SHEET 1 OF 3	
DRAWING NO. D3798		SCALE NTS	
TITLE SPACEPOD FLOOR		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS RECOGNITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



D3798-1 SPACEPOD FLOOR

RELEASED
09/01/13

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.050 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.0 lbs
- 8) CONTROL PART PER TEMPLATE DT9432

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 1410202

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3798	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SPACEPOD FLOOR	NTS
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